

**TYPE:**

Hot Melt Adhesive

Rotate stock - first in, first out.

Do not mix with other adhesives.

**PHYSICAL PROPERTIES:**

Appearance

Light Amber Solid

**PACKAGE**

1000 lb. Bins

Viscosity:

Approx. 1575 cps @ 350°F

Approx. 2225 cps @ 325°F

Approx. 3325 cps @ 300°F

Approx. 5100 cps @ 275°F

Approx. 8325 cps @ 250°F

Approx. 14400 cps @ 225°F

Approx. 26700 cps @ 200°F

**Note**

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Lbs./Gallon

Approx. 8.2

Softening Point

Approx. 159°F Mettler

Form

Pellets

**Trademark usage**

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Offers good adhesion, low odor, good color, low energy use, reduced burn hazard, and less maintenance.

**SUGGESTED USES**

Perfect Binding, Heidelberg, Kolbus, Muller-Martini, Wohlenberg and others.

**OPERATING CONDITIONS**

Running temperature range:

275 +/- 15°F Applicator

75 +/- 15°F Premelter

Hose 5°F lower than Premelter

**PRECAUTIONS**

Material is applied hot - appropriate clothing and eye protection should be used. Use with adequate ventilation to remove any hot melt fumes or vapors that are generated. Keep containers and premelters covered to avoid contamination.

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