

TYPE:

Polyolefin Hot Melt Adhesive

FIELD OF APPLICATION:

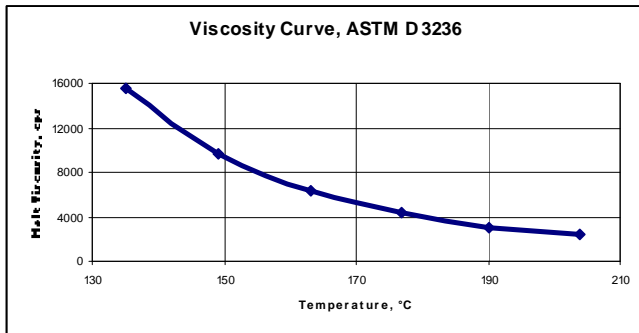
A long open time material, suitable for the manufacturing of automotive interior components.

Can be applied for trims, sound absorption padding, carpet bonding, foams, and accessories.

TYPICAL PROPERTIES:

Appearance

Ivory



			ASTM Test Method
Melt Viscosity	at 190°C	3000 cps	D 3236
Tensile Strength	at 23°C	87 psi	D 638
Ring & Ball Softening Pt.		119 °C	E 28
Glass Transition, T _g		-22°C	D 3417
Open Time	at 25°C	120 sec.	
Solid Density	at 25°C	0.87 g/cc	D 792
Melt Density	at 190°C	0.75 g/cc	

HANDLING AND APPLICATION:

For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).

To avoid accidental contamination, keep container covered as soon as sufficient hot melt has been removed for use.

STORAGE CONDITIONS:

Store product in unopened container in a cool dry location away from UV and nitrous oxide exposure. Ideal conditions are within the range 8 to 21°C and are recommended for long term storage. Exposure to higher temperatures (greater than 28°C) for prolonged periods should be avoided as extended exposure to warm

conditions can adversely affect product properties. For further specific shelf life information, contact your local Technical Service Center.

Precautions

No health hazards are expected with this product in its solid form. Once melted, it is like any hot liquid in that it can produce severe burns. Care should be taken to avoid getting the hot liquid adhesive on the skin. If this occurs, flush the affected area with large amounts of cold water. Do not try to remove the solidified hot melt. Seek medical attention immediately. Please refer to the safety data sheet for further information.

Note

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