

TECHNOMELT 3273 H

January 2023

PRODUCT DESCRIPTION

TECHNOMELT 3273 H provides the following product characteristics:

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|--------------|-----------------------------|
| Technology | EVA |
| Product Type | Hotmelt |
| Application | Packaging Industry |
| Appearance | white nearly transparent |

Application Areas

- Bonding of cardboard, wood and processed wood, leather, fabrics, various plastics as well as aluminium and steel.

Product Properties

- High-quality EVA-based hotmelt adhesive
- Good cold flexibility
- High initial tack
- High adhesion
- Excellent processing properties

Technical Data

TECHNOMELT 3273 H:

Viscosity, Brookfield Thermosel, 160 °C, Spindle 27, mPa.s 20,900 to 28,300

Softening Point, Ring & Ball, °C 81 to 89

Setting Time short

Open Time long

DIRECTIONS OF USE

Preliminary Statement

Prior to application it is necessary to read the **Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

Practical coating tests as well as proper checks on the coated materials are necessary before going into full scale production.

Application

Application method:

- roller
- nozzle

Recommended working temperature: 170 to 190 °C

Cleaning

For the cleaning of melting tanks and application systems, we recommend the use of our HOTMELT CLEANER Q 1924.

During use, please follow the safety instructions.

For the cold cleaning of surface soiling on application equipment, conveyor belts or other machine parts, TECHNOMELT CLEANER MELT-O-CLEAN can be applied. TECHNOMELT CLEANER MELT-O-CLEAN is based on natural resources and facilitates manual cleaning even in case of pronounced charring. Before using TECHNOMELT CLEANER MELT-O-CLEAN, its suitability for lacquered and synthetic coated surfaces should be tested.

STORAGE

When stored in a dry and cool place in the original unopened containers shelf life is as follows. .

Shelf life:

Shelf-life (in unopened original 24 packaging), months

Classification

Please refer to the corresponding **safety data sheets** for details on:

Hazardous Information

Transport Regulations

Safety Regulations

ADDITIONAL INFORMATION

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Reference 0.1

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