

# LOCTITE UK 8596 S3 / LOCTITE UK 5400

January 2017

## PRODUCT DESCRIPTION

LOCTITE UK 8596 S3 / LOCTITE UK 5400 provides the following product characteristics:

|  |               |
|--|---------------|
| <b>Technology</b>                                    | Polyurethane  |
| <b>Product Type</b>                                  | PU Adhesive   |
| <b>Cure</b>  | Polyaddition  |
| <b>Condition</b>                                     | Solvent-free  |
| <b>Components</b>                                    | Two-component |
| <b>Application</b>                                   | Assembly      |
| <b>Color (Comp. A)</b>                               | Light beige   |
| <b>Color (Comp. B)</b>                               | Brown         |
| <b>Mixing Ratio, by weight<br/>Comp. A : Comp. B</b> | 100 : 100     |
| <b>Mixing Ratio, by volume<br/>Comp. A : Comp. B</b> | 100 : 107     |

LOCTITE UK 8596 S3 / LOCTITE UK 5400 is a solvent-free foaming two-component adhesive, based on polyurethane. The resin part (component A) contains organic compounds with hydroxyl groups, the hardener (component B) is based on isocyanates.

By mixing both components in a weight ratio of 100 : 100 a rigid foam product is formed through chemical reaction.

As natural raw materials (from different cultivation areas) are used a variation in color between different batches is possible.

## APPLICATION AREAS

LOCTITE UK 8596 S3 / LOCTITE UK 5400 is used for bonding pretreated metals, wood and rigid foams.

The main application is the production of sandwich elements, e.g. for the building industry and technical insulations.

LOCTITE UK 8596 S3 / LOCTITE UK 5400 can also be used for the production of fire protection panels for the brand classification A2-s1, d0 according to the EN 13 501-1.

## TECHNICAL DATA

### Component A

#### LOCTITE UK 8596 S3:

|  |                |
|--|----------------|
| Consistency:                               | liquid         |
| Density, g/cm <sup>3</sup>                 | 1.26 to 1.36   |
| Viscosity, Brookfield - RVT, 20°C, mPa.s * | 1,500 to 2,500 |
| 20 rd/min, Henkel method 10                |                |

### Component B

#### LOCTITE UK 5400:

|   |              |
|---|--------------|
| Consistency:                              | thin liquid  |
| Density, g/cm <sup>3</sup>                | 1.17 to 1.27 |
| Viscosity, Brookfield - RVT, 20°C, mPas * | 250 to 350   |
| Henkel method 10                          |              |

### Mixture (Component A + B):

|                         |              |
|-------------------------|--------------|
| Consistency:            | liquid       |
| Cream time (20°C), sec* | 20 to 30     |
| Foam yield, %*:         | 800 to 1,200 |

All technical data based on Henkel test method. Data with \* are specified.

## DIRECTIONS FOR USE

### Preliminary Statement:

Prior to use it is necessary to read the **Material Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

### Pretreatment:

The substrate should be clean, dry, free of dust, oil, grease and other contaminants. The usage of suitable primers on metal surfaces can improve the adhesion and/or the long-term bond stability. The surface of plastic materials should be cleaned, so as to remove any kind of release agents present on the substrate surface. An improvement of the adhesion can be achieved by grinding or sandblasting the surface.

### Application:

Component A must be properly and slowly homogenized before use.

Component A and Component B are mixed together shortly before application in the given ratio, until a homogeneous mixture evolves. Adhesive components can be mixed by using a two-component mixing equipment. The product can be applied by beads and by spraying.

The adhesive is only to be used within a limited time (pot life).

After this time the mixture gels up and is not suitable for use. Therefore only the amount that can be applied within the time of pot life should be mixed. The pot life depends on the quantity and temperature of the mixed batch. With larger quantities and an increase in temperature, the pot life decreases. Lower temperatures extend the pot life.

Adhesive components should not come into contact with moisture during storage or application. Contact with moisture generates foaming of the adhesive and weakens the bondline. Therefore all packaging should be sealed properly and protected against humidity during storage.

#### Curing:

LOCTITE UK 8596 S3 / LOCTITE UK 5400 can be cured between 15 °C and elevated temperatures (up to 70 °C). The curing time will be reduced substantially with increasing temperatures.

While curing there should be adequate contact pressure (load pile, presses, clamps) and fixtures to hold the joint in place. An adhesive squeeze out along the bond line is a good indication of sufficient adhesive in the joints.

#### Cleaning:

Fresh, uncured material (cleaning application equipment, substrate contamination etc.) can be removed with LOCTITE SF 8040; cured adhesive can only be removed mechanically.

#### Classification:

Please refer to the corresponding **Material Safety Data Sheets** for details on:  
**Hazards identification**  
**Transport information**  
**Regulatory information**

#### Storage

##### Component A:

|  |          |
|--|----------|
| Recommended Storage Temperature, °C                    | 15 to 25 |
| Shelf-life (in unopened original packaging), 12 months |          |
| Frost-Sensitive  | No       |

##### Component B:

|  |          |
|--|----------|
| Recommended Storage Temperature, °C                    | 15 to 30 |
| Shelf-life (in unopened original packaging), 12 months |          |
| Frost-Sensitive  | Yes      |

Storage below 10°C or greater than 50°C can adversely affect product properties.

#### ADDITIONAL INFORMATION

##### Disclaimer

###### Note:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

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